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ZDU1 & Evolution U1 Rotor Clearances							
Model	Clearance Type	Limit	Rotor to Body	Front Face	Back Face	Wing to Hub	
006	Standard	Min	.0030	.0050	.0015	.0040	
		Max	.0040	.0060	.0025	---	
	Hot	Min	.0035	.0065	.0015	.0070	
		Max	.0045	.0075	---	---	
	Hot Choc	Min	.0050	.0080	.0035	.0080	
		Max	.0060	.0090	---	---	
	Stainless Steel	Min	.0050	.0080	.0035	.0080	
		Max	.0060	.0090	---	---	
	015	Standard	Min	.0030	.0050	.0015	.0040
			Max	.0040	.0060	.0025	---
Hot		Min	.0035	.0065	.0015	.0070	
		Max	.0045	.0075	---	---	
Hot Choc		Min	.0050	.0080	.0035	.0080	
		Max	.0060	.0090	---	---	
Stainless Steel		Min	.0050	.0080	.0035	.0080	
		Max	.0060	.0090	---	---	
018 & 024		Standard	Min	.0030	.0050	.0015	.0040
			Max	.0040	.0060	.0025	---
	Hot	Min	.0035	.0065	.0015	.0070	
		Max	.0045	.0075	---	---	
	Hot Choc	Min	.0050	.0080	.0035	.0080	
		Max	.0060	.0090	---	---	
	Stainless Steel	Min	.0050	.0080	.0035	.0080	
		Max	.0060	.0090	---	---	
	030 & 034	Standard	Min	.0030	.0050	.0015	.0040
			Max	.0040	.0060	.0025	---
Hot		Min	.0035	.0065	.0015	.0070	
		Max	.0045	.0075	---	---	
Hot Choc		Min	.0050	.0080	.0035	.0080	
		Max	.0060	.0090	---	---	
Stainless Steel		Min	.0050	.0080	.0035	.0080	
		Max	.0060	.0090	---	---	

060 & 064	Standard	Min	.0045	.0055	.0030	.0060
		Max	.0065	.0075	---	---
	Hot	Min	.0070	.0105	.0030	.0110
		Max	.0090	.0125	---	---
	Hot Choc	Min	.0075	.0125	.0060	.0130
		Max	.0095	.0145	---	---
	Stainless Steel	Min	.0075	.0125	.0060	.0130
		Max	.0095	.0145	---	---
130 & 134	Standard	Min	.0045	.0055	.0030	.0060
		Max	.0065	.0075	---	---
	Hot	Min	.0070	.0105	.0030	.0110
		Max	.0090	.0125	---	---
	Hot Choc	Min	.0075	.0125	.0060	.0130
		Max	.0095	.0145	---	---
	Stainless Steel	Min	.0075	.0125	.0060	.0130
		Max	.0095	.0145	---	---
220 & 224	Standard	Min	.0045	.0075	.0040	.0105
		Max	.0065	.0105	.0050	---
	Hot	Min	.0080	.0125	.0040	.0155
		Max	.0100	.0155	---	---
	Hot Choc	Min	.0090	.0115	.0075	.0145
		Max	.0110	.0145	---	---
	Stainless Steel	Min	.0090	.0115	.0075	.0145
		Max	.0110	.0145	---	---
320, 323 & 324	Standard	Min	.0060	.0085	.0050	.008
		Max	.0080	.0115	.008	.011
	Hot	Min	.0100	.0135	.0050	.0160
		Max	.0120	.0165	---	---
	Hot Choc	Min	.0100	.0165	.0110	.0190
		Max	.120	.0195	---	---
	Stainless Steel	Min	.0100	.0165	.0110	.0190
		Max	.0120	.0195	---	---